



1. Mount the **support frame** to the two holes on the side of the **transmission housing**. Fasten with two 3/4" x 1 1/2" capscrews and lock washers.  
**Note:** For Hydro, add a 3/4" washer behind the **support frame** to allow it to clear the casting.
2. Attach the **pivot bracket** to the **support frame** at the desired position and secure with two 1/2" x 1 1/2" capscrews and flange nuts.
3. Insert the **pivot arm** of the **top step section** into the **pivot bracket** and fasten with two 5/8" x 4" capscrews and flange nuts.
4. Fasten the **bottom step section** to the **top step section** with two 3/8" x 3/4" carriage bolts and flange nuts on the rear side of the step.
5. Use two 3/8" x 1" carriage bolts and flange nuts on the front side; also include the **handrail** at this location.
6. Tractors with the early hydro powered clutch must replace the rigid line replaced with a flex line to mount the **support frame**.